

**PRODUCT** : CAMERA MODULE

: CM5508-B500BA-E MODEL NO.

**SUPPLIER** : TRULY OPTO-ELECTRONICS LTD.

**DATE** : June 16, 2011



CERT. No. 946535 ISO9001 TL9000

# **SPECIFICATION**

Revision: 1.2

### CM5508-B500BA-E

If there is no special request from customer, TRULY OPTO-ELECTRONICS LTD. will not reserve the tooling of the product under the following conditions:

- 1. There is no response from customer in two years after TRULY OPTO-ELECTRONICS LTD. submit the samples;
- 2. There is no order in two years after the latest mass production.

And correlated data (include quality record) will be reserved one year more after tooling was discarded.

### TRULY OPTO-ELECTRONICS LTD.: CUSTOMER:

Quality Assurance Department:Approved by:	Approved by:
Technical Department:	



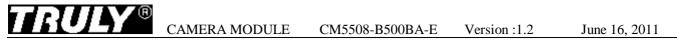
# **REVISION RECORD**

REV NO.	REV DATE	CONTENTS	REMARKS
0.1	2010-08-19	First release	Preliminary
0.2	2010-8-30	Modify RELIABILITY SPECIFICATION	P.16
0.3	2010-9-3	1.Modify drawing 2.Add APPENDIX 1	P.11 P.23,24
0.4	2010-9-28	Modify ME drawing	P.11
1.0	2010-11-16	Modify drawing	P.11
1.1	2010-12-29	1.Modify module size     2.Modify drawing	P.4 P.11
1.2	2011-6-16	Modify F.No and EFL	P.4 P.11
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WRITTEN BY	CHECKED BY	APPROVED BY
LI JING	WEI YOU XING	LIU TIE NAN



# **Auto-Focus Specification**

NO.	Item	Specification
1	Auto-Focus Type	VCM (Voice Coil Motor)
2	VCM Driver	AD5820
3	Power Supply	2.6~3.3 V
4	Rated Current	≤100mA
5	Resistance	28±10%Ω
6	Settling Time	TBD
7	Hysteresis	≤10μm
8	Focusing Range	10cm to infinity
9	Life Time	TBD

# **Key Information**

Module No.		No.	CM5508-B500BA-E	
Module Size			8.5mm X 8.5mm X 5.95mm	
Sensor Type			OV5647	
Array Size	QS	SXGA	2592 X 1944	
Power	COI	е	1.5V + 5%	
supply		alog	2.6 ~ 3.0V (2.8V typical)	
	I/O		1.7~3.0V	
Lens			1/4 inch 4Plastic+ IR	
Focus(F.NO)			2.8	
View Angle			67.4°	
Image Area			3673.6 µm x 2738.4 µm	
Object distance	е		10cm-infinity	
Sensitivity			TBD	
Pixel size			1.4µm x 1.4µm	
IR Cutter		Γ	650+/-10nm	
Sensor		Operating	-30° C to 70° C	
Temperature Range		Stable Image	0° C to 50° C	
Output Format	ts		10-bit RGB RAW output	
Maximum	QS	XGA	15 fps	
Image	VGA		60 fps	
Transfer Rate	QVGA		120 fps	
S/N Rate			TBD	
Dynamic Rang	ge		TBD	
substrate			FPC	
IC Package			wafer	
Sensor Power	Activ	е	TBD	
requirement Standby		dby	TBD	
Fixed Pattern	noise		TBD	
Dark current			TBD	
Package			Antistatic Plastic	



No.	Name	Pin type	Description		
1	DGND	Ground	Ground for digital circuit		
2	D9	I/O	Video port output bit[9]		
3	D8	I/O	Video port output bit[8]		
4	D7	I/O	Video port output bit[7]		
5	D6	I/O	Video port output bit[6]		
6	D5	I/O	Video port output bit[5]		
7	D4	I/O	Video port output bit[4]		
8	D3	I/O	Video port output bit[3]		
9	D2	I/O	Video port output bit[2]		
10	VSYNC	I/O	DVP VSYNC output		
11	HSYNC	I/O	DVP HREF output		
12	AGND	Ground	Ground for analog circuit		
13	D1	I/O	Video port output bit[1]		
14	D0	I/O	Video port output bit[0]		
15	DGND	Ground	Ground for digital circuit		
16	AGND	Ground	Ground for analog circuit		
17	AF_VDD	Power	Power for VCM		
18	VCM_EN	Input	VCM enable control		
19	FLASH	I/O	Flash control		
20	PCLK	I/O	DVP PCLK output		
21	MCLK	Input	System clock input		
22	RESET	Input	hardware reset (active low with internal pull-up resistor)		
23	PWDN	Input	Power down, active high with internal pull-down resistor		
24	AVDD	Power	Power for analog circuit		
25	DOVDD	Power	Power for I/O circuit		
26	DVDD	Power	power for digital core circuit		
27	CTYPE(DOWN)	I/O	Camera identification (Down signal)		
28	I2C_SDA	Input	SCCB input clock		
29	I2C_SCL	I/O	SCCB data		
30	AGND	Ground	Ground for analog circuit		

### **Electrical Characteristics**

### 1. Absolute Maximum Ratings

parameter		absolute maximum rating <sup>a</sup>
	V <sub>DD-A</sub>	4.5V
supply voltage (with respect to ground)	$V_{DD-D}$	3V
	$V_{\text{DD-IO}}$	4.5V
electro etatio discharge (ECD)	human body model	2000V
electro-static discharge (ESD)	machine model	200V
all input/output voltages (with respect to ground)	4	-0.3V to V <sub>DD-IO</sub> + 1V
I/O current on any input or output pin		±200 mA

a. exceeding the absolute maximum ratings shown above invalidates all AC and DC electrical specifications and may result in permanent damage to the device. Exposure to absolute maximum rated conditions for extended periods may affect device reliability.



#### 2.DC Characteristics (-20°C<Ta<70°C)

symbol	parameter	min	typ	max	unit
supply		'	•	'	•
V <sub>DD-A</sub>	supply voltage (analog)	2.6	2.8	3.0	٧
V <sub>DD-DO</sub>	supply voltage (digital I/O)	1.7	1.8	3.0	V
V <sub>DD-D</sub>	supply voltage (digital core) <sup>a</sup>	1.425	1.5	1.575	V
V <sub>DD-E</sub>	supply voltage (MIPI)	1.425	1.5	1.575	V
I <sub>DD-A</sub>	active (operating) current		TBD	TBD	mA
I <sub>DD-DO</sub>	2592 x 1944 @ 15 fps <sup>b</sup>		TBD	TBD	mA
I <sub>DD-A</sub>	active (operating) current		TBD	TBD	mA
I <sub>DD-DO</sub>	720p @ 30fps		TBD	TBD	mA
I <sub>DD-A</sub>	active (operating) current		TBD	TBD	mA
I <sub>DD-DO</sub>	720p @ 60fps		TBD	TBD	mA
I <sub>DD-A</sub>	active (operating) current	>	TBD	TBD	mA
I <sub>DD-DO</sub>	VGA @ 30fps		TBD	TBD	mA
I <sub>DD-A</sub>	active (operating) current		TBD	TBD	mA
I <sub>DD-DO</sub>	VGA @ 60fps		TBD	TBD	mA
I <sub>DDS-SCCB</sub> c	standby current		TBD	TBD	μΑ
I <sub>DDS-PWDN</sub>	standby current		TBD	TBD	μΑ
digital inputs	s (typical conditions: AVDD = 2.8V, D	VDD = 1.5V, DO\	VDD = 1.8V	)	
V <sub>IL</sub>	input voltage LOW		•	0.54	٧
VIH	input voltage HIGH	1.26			V
C <sub>IN</sub>	input capacitor			10	pF
digital outpu	its (standard loading 25 pF)				
V <sub>OH</sub>	output voltage HIGH	1.62			V
V <sub>OL</sub>	output voltage LOW			0.18	V
serial interfa	ace inputs				
V <sub>IL</sub> d	SCL and SDA	-0.5	0	0.54	V
V <sub>IH</sub> d	SCL and SDA	1.26	1.8	2.3	V

when internal regulator is bypassed

#### 3. AC Characteristics ( $T_A=25^{\circ}C$ , $V_{DD-A}=2.8V$ )

symbol	parameter	min	typ	max	unit
ADC parar	neters				
В	analog bandwidth		48		MHz
DLE	DC differential linearity error		0.5		LSB
ILE	DC integral linearity error		1		LSB
	settling time for hardware reset			<1	ms
	settling time for software reset			<1	ms
	settling time for resolution mode change			<1	ms
	settling time for register setting			<300	ms

using internal regulator for DVDD and short DVDD with EVDD; DOVDD = 2.8V. The currents are for DVP output. MIPI output will results 5%-10% lower active current on IDD-DO

external clock is stopped during measurement

based on DOVDD = 1.8V



#### 4. Timing Characteristics

symbol	parameter		min	typ	max	unit
oscillator a	and clock input					
f <sub>OSC</sub>	frequency (XCLK)		6	24	27	MHz
t <sub>r</sub> , t <sub>f</sub>	clock input rise/fall time				5 (10 <sup>a</sup> )	ns

a. if using the internal PLL

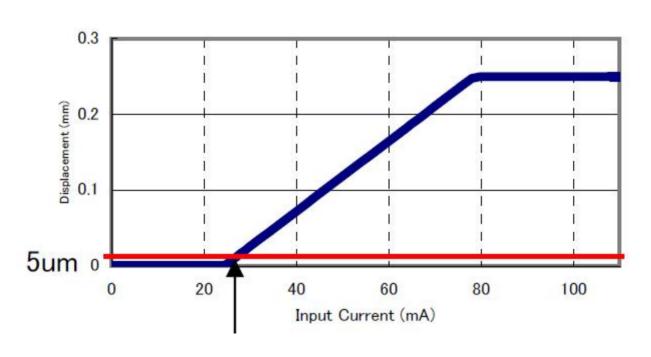
Note: For more information of sensor please refer to the OV5647 specification.

# 5. VCM Specification

NO.	Item	Condition	Specification
1	Motor Size	Without terminal	8.5*8.5*3.45 mm
2	Absolute Max Current		≤100mA
3	Moving Tilt	∞→10cm	<30'
4	Starting Current	Moving direction is upward	≥15mA
5	Hysteresis	At stroke range:0.005 ~ 0.15mm	≤10µm
6	Sensitivity		$3.5 \sim 7.0 \mu m/mA$
7	Motion Range	Driving Current 100mA	0~0.19 mm with lens
8	Terminal Resistance	20±5℃	28±10%Ω
9	Lens Unit Mass		≤0.15g

## **Performance Diagram**

# Input Current vs Displacement



Version:1.2



#### 6. Driver IC Specification

#### **Description**

The AD5820 is a single 10-bit DAC with 100mA output current sink capability. It features an internal reference and operates from a single 2.3V to 5.5V supply. The DAC is controlled via a 2-wire (I2C-compatible) serial interface that operates at clock rates up to 400 kHz.

The AD5820's unique and proprietary Slew Rate Control Modes allow the user to customize the output transient response thereby overcoming mechanical ringing associated with reduced form factor voice coil motors (VCMs).

The AD5820 also incorporates a power-on reset circuit, which ensures that the DAC output powers up to 0V and remains there until a valid write takes place. It has a power-down feature that reduces the current consumption of the device to  $1\mu A$  maximum.

The AD5820 is designed for auto-focus, image stabilization, and optical zoom applications in camera phones, digital still cameras, and camcorders.

The AD5820 also has many industrial applications, such as controlling temperature, light, and movement, over the range -40°C to +85°C without derating.

The I2C address for the AD5820 is 0x18h.

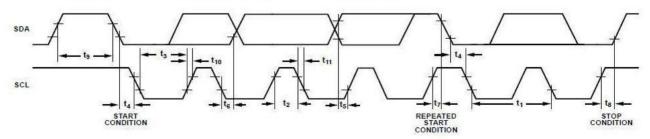
#### **Timing Specification**

 $V_{DD}$  = 2.3 V to 5.5 V. All specifications  $T_{MIN}$  to  $T_{MAX}$ , unless otherwise noted.

Parameter <sup>1</sup>	B Version Limit at T <sub>MIN</sub> , T <sub>MAX</sub>	Unit	Description
f <sub>SCL</sub>	400	kHz max	SCL clock frequency
t <sub>1</sub>	2.5	μs min	SCL cycle time
t <sub>2</sub>	0.6	μs min	t <sub>HIGH</sub> , SCL high time
t <sub>3</sub>	1.3	μs min	t <sub>LOW</sub> , SCL low time
t <sub>4</sub>	0.6	μs min	thd, STA, start/repeated start condition hold time
<b>t</b> <sub>5</sub>	100	ns min	t <sub>SU, DAT</sub> , data setup time
t <sub>6</sub> <sup>2</sup>	0.9	μs max	t <sub>HD, DAT</sub> , data hold time
	0	μs min	
t <sub>7</sub>	0.6	μs min	tsu, STA, setup time for repeated start
t <sub>8</sub>	0.6	μs min	t <sub>SU, STO</sub> , stop condition setup time
t <sub>9</sub>	1.3	μs min	t <sub>BUF</sub> , bus free time between a stop condition and a start condition
t <sub>10</sub>	300	ns max	t <sub>R</sub> , rise time of both SCL and SDA when receiving
	0	ns min	May be CMOS driven
t <sub>11</sub>	250	ns max	t <sub>F</sub> , fall time of SDA when receiving
	300	ns max	t <sub>F</sub> , fall time of both SCL and SDA when transmitting
	$20 + 0.1  C_{b^3}$	ns min	
Cb	400	pF max	Capacitive load for each bus line

<sup>&</sup>lt;sup>1</sup> Guaranteed by design and characterization; not production tested.

 $<sup>^3</sup>$  C<sub>b</sub> is the total capacitance of one bus line in pF,  $t_R$  and  $t_F$  are measured between 0.3  $V_{DD}$  and 0.7  $V_{DD}$ .



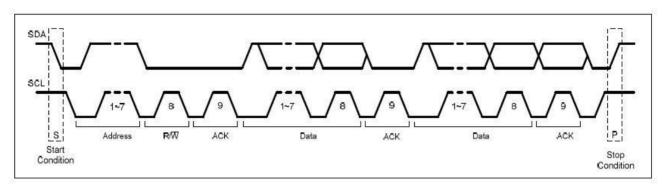
2-Wire Serial Interface Timing Diagram

<sup>&</sup>lt;sup>2</sup> A master device must provide a hold time of at least 300 ns for the SDA signal (referred to the VIH MIN of the SCL signal) to bridge the undefined region of SCL's falling edge.

#### **I2C Bus Operation**

The AD5820 is controlled using the industry-standard I2C 2-wire serial protocol. Data can be written to or read from the DAC at data rates up to 400 kHz. After a read operation, the contents of the input register are reset to all zeros.

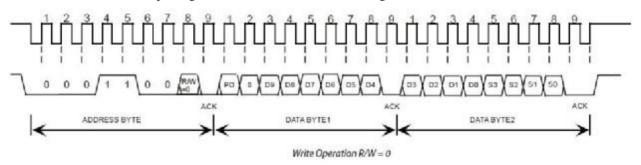
The I2C address is 0x18h.



Complete I2C Data Transfer

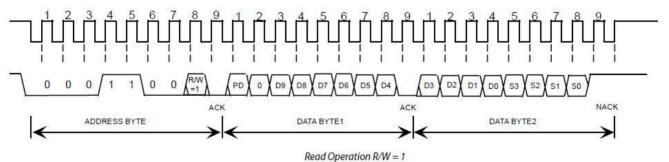
### **Write Operation**

Data is written to the AD5820 high byte first, MSB first, and is shifted into a 16-bit input register. After all data is shifted in, data from the input register is transferred to the DAC register.



#### **Read Operation**

During a read operation, data is read in the same bit order.



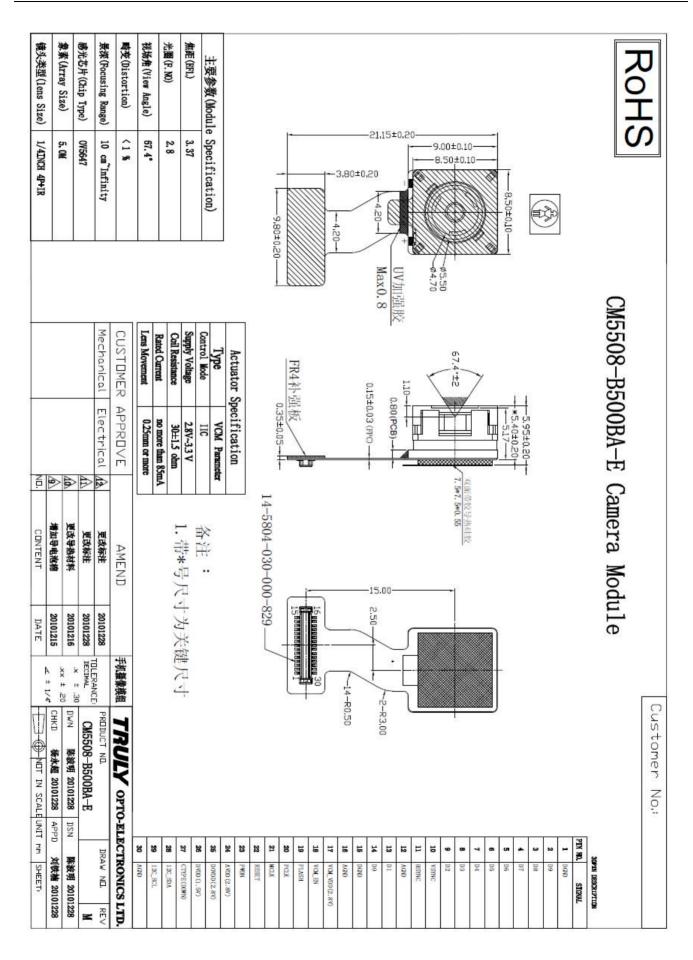
### **Data Format**

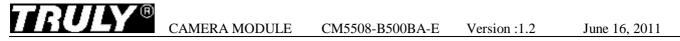
Bit 15, the PD bit is a software power down enable. When set to 1, the output circuitry is disabled and the AD5820 goes into a low power mode. The digital circuitry and I2C interface is still active in this mode. When the PD bit is reset back to zero, the DAC powers up to the value written to the DAC bits at the same time.

Bit 13 to bit 4 are DAC data bits D9 to D0. Bit14 is unused / don't care.

Serial Data Bits				High	Byte							Low	Byte			
	SD7	SD6	SD5	SD4	SD3	SD2	SD1	SD0	SD7	SD6	SD5	SD4	SD3	SD2	SD1	SD0
Input Register	R15	R14	R13	R12	R11	R10	R9	R8	R7	R6	R5	R4	R3	R2	R1	R0
Function	PD	1	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0	S3	S2	S1	<b>S</b> 0

#### **Mechanical Drawing**





**Appearance Specification** 

NO.	Item	Standard	Importance Class
1	Top side of Lens	No obvious impurity and oil impurity on the front of lens within the half area; The defect(unfeeling) limitation: width≤1mm, length≤2mm, the defect number≤2; No feeling defect; The width of defects and gaps on the outside of Lens≤0.3mm. Others are unlimited.	A
2	Screw glue	Normally screw glue shall be symmetrical distributed around lens circle side. Particular circs, glue distribution must not disturb customer's assembly operation.	A
3	L1 Glass	No defect and dust check from 45° angle under the reflexing light and from 0° under the highlight	A
4	Holder	No obvious impurity and distortion of outline. The width and length of defect is unlimited, the depth≤0.1mm and ≤1/4 of the thickness of Holder.	В
5	Sealed glue	Sealed glue distributing between holder and FPC must be symmetrical and smooth. Not allow glue leakage and asymmetric thickness. After holder assembly, the thickness distance between one side and its opposite side shall be less than 0.2mm. Excess glue over the holder shall not make the outside dimension be out of control.	A
6	FPC/PCB	Edge defect limitation: width≤1/2H (H is minimum.), length≤1mm, defect numbers per edge≤2(No tearing gap inby edge for FPC); Edge outshoot limitation (width≤0.3mm, length≤1mm). No obvious impurity and crease on the surface. If there was shield film on the surface, the spot size of the film shall be less than 0.3mm×1mm and no line is exposed. If it was not be cleaned and did not influence the total thickness, it would be permitted. Label and mark shall be clear enough to be discerned.	A
7	Connector	No dust, fingerprint, and not allows to turning colors, distortion; Solder must be well; No open circuit or short circuit	A



8	Gold finger	No dust, fingerprint, and not allows to turning colors, burned, unsmoothed and peeled; No open circuit or short circuit; The defect width shall be smaller than 20% of gold finger's width. No copper/nickel exposed in defect. Numbers of defected pin shall be less than 3. The defect limitation:width < 0.08 mm, length < 5 mm.	A
9	Stiffener	Holder anchor pole length overtopping the steel plate shall be less than 0.2mm. No dust, rust and deep scratch on the steel surface without Double coated tapes.	В
10	Double coated tapes	Adhered direction shall be right. Not allows to excess steel plate edge. No alveoli and stick. Not allows to peel glue and rip protective paper when tear the protective paper.	В
11	Protective film	No dust in the glue side. Not allows to float or drop. Adhered direction shall be right.	В

#### Remark:

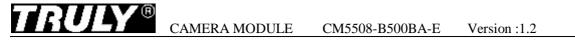
- 1. The definition of the appearance importance class
  - A: The defect can be found in the finished product, or have obvious visual differences from good products, such as crack, defect and dust, or influence image quality, or are appointed by the customer. We will emphasize these items and check all products.
  - B: The defect can be found in the finished product and has visual difference from the good one, but will not affect customer's aesthetic judgement. Or the defect can not be found in the finished product and will not generate functional problem, but will slightly influence sequential manufacture process or condition. We will supervise these items in the manufacturing process and check products selectively.

#### 2. Sampling standard

Referenced standard: GB/T 2828.1-2003/ISO 2859-1:1999 and ANSI/ASQC.4-1993 II



image Sp	mage Specification							
NO.	Item	Standard	Important Class					
1	TV Line	Center≥1000 8 point of 0.7 viewing field ≥800	A					
2	Shading	TBD	A					
3	Dust	No dust in the center viewing area; Border area according to the limit samples	A					
4	Dead pixel	No in the viewing area.	A					
5	Wound pixel	I area: Blemish number≤1 II area: Blemish number≤4	В					
6	Color	TBD	В					
7	Gray Scale	TBD	В					
8	Distortion	<1%	В					
9	Flare	No flare in 45° viewing angle; No ghost in full viewing angle	В					

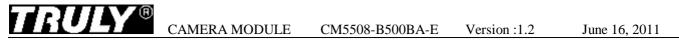


#### **QA Plan**

NO.	Item	Sampling frequency	Measure	Remark
Image	and reliability item	1		
1	TV Line	AQL 0.65 II Class	Same as production	100% Inspection
2	Shading	AQL 0.65 II Class	Same as production	100% Inspection
3	Dust	AQL 0.65 II Class	Same as production	100% Inspection
4	Dead pixel	AQL 0.65 II Class	Same as production	100% Inspection
5	Wound pixel	AQL 1.5 II Class	Same as production	100% Inspection
6	Color	AQL 1.5 II Class	Same as production	100% Inspection
7	Gray Scale	AQL 1.5 II Class	Same as production	100% Inspection
8	Distortion	N=5,c=0 per batch	Same as production	Sampling by QA
9	Flare	N=5,c=0 per batch	Same as production	Sampling by QA
Appea	rance Check Items			
1	Top side of Lens	AQL 1.0 II Class	Same as production	100% Inspection
2	Screw glue	AQL 1.0 II Class	Same as production	100% Inspection
3	L1 Glass	AQL 1.0 II Class	Same as production	100% Inspection
4	Holder	AQL 1.5 II Class	Same as production	100% Inspection
5	Sealed glue	AQL 1.0 II Class	Same as production	100% Inspection
6	FPC/PCB	AQL 1.0 II Class	Same as production	100% Inspection
7	Connector	AQL 1.0 II Class	Same as production	100% Inspection
8	Gold finger	AQL 1.0 II Class	Same as production	100% Inspection
9	Stiffener	AQL 1.5 II Class	Same as production	100% Inspection
10	Double coated tapes	AQL 1.5 II Class	Same as production	100% Inspection
11	Protective film	AQL 1.5 II Class	Same as production	100% Inspection

Sample:

Referenced standard: GB/T 2828.1-2003/ISO 2859-1:1999 and ANSI/ASQC.4-1993 II



# **Reliability Specification**

No.	Test item	Test condition
1	Temperature strike cycle [Power off]	Low temperature:-30°C±2°C for 30 min High temperature:+80°C±2°C for 30 min Cycle:10 times
2	High temperature and high humidity operating	Temperature:40°C Humidity:90%RH Time:48 hours
3	High temperature and high humidity storage	Temperature:60°C Humidity:90%RH Time:120 hours
4	Low temperature operating	Temperature:-20°C±2°C Time:120 hours
5	High temperature operating	Temperature:70°C±2°C Time:120 hours
6	Low temperature storage	Temperature:-30°C±2°C Time:120 hours
7	High temperature storage	Temperature:80°C±2°C Time:120 hours
8	ESD test [Power off]	C:150pF R:330Ω Air discharge: ±10KV Contact discharge: ±6KV Cycle:10 times
9	Vibration Test [Packaged]	Frequency:10Hz~55Hz~10Hz Amplitude:1.5 mm Times: each X,Y,Z directions for 60mins
10	Dropping test [Packaged]	Product dropping from 150cm height to smooth marble Drop style:1 coner,3 arris,6 faces Test times:10
11	Pressure test	500g/1s Parallel test times:30 uprightness test times:30

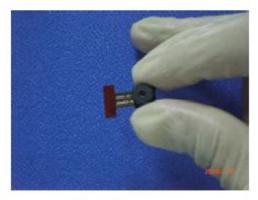
June 16, 2011

#### PRECAUTIONS FOR USING CCM MODULES

# **Handing Precautions**

- —DO NOT try to open the unit enclosure as there is no user-serviceable component inside. To prevent damage to the camera module by electrostatic discharge, handling the camera module only after discharging all static electricity from yourself and ensuring a static-free environment for the camera module.
- —DO NOT touch the top surface of the lens.
- —DO NOT press down on the lens.
- —DO NOT try to focus the lens.
- —DO NOT put the camera module in a dusty environment.
- —To reduce the risk of electrical shock and damage to the camera module, turn off the power before connect and disconnect the camera module.
- —DO NOT drop the camera module more than 60 cm onto any hard surface.
- —DO NOT expose camera module to rain or moisture.
- —DO NOT expose camera module to direct sunlight.
- —DO NOT put camera in a high temperature environment.
- —DO NOT use liquid or aerosol cleaners to clean the lens.
- —DO NOT make any charges or modifications to camera module.
- —DO NOT subject camera module to strong electromagnetic field.
- —DO NOT subject the camera module to excessive vibration or shock.
- —DO NOT Impact or nip CCM module with spiculate things
- —DO NOT alter, modify or change the shape of the tab on the metal frame.
- —DO NOT make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- —DO NOT damage or modify the pattern writing on the printed circuit board.
- —Absolutely DO NOT modify the zebra rubber strip (conductive rubber) or heat seal connector
- —Except for soldering the interface, DO NOT make any alterations or modifications with a soldering
- —DO NOT twist FPC of CCM.

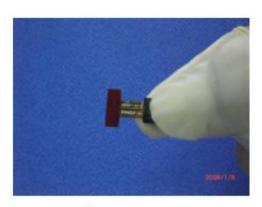
# **Apply indication**







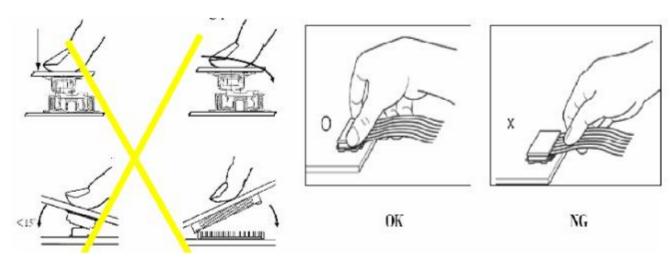
Incorrect



Incorrect

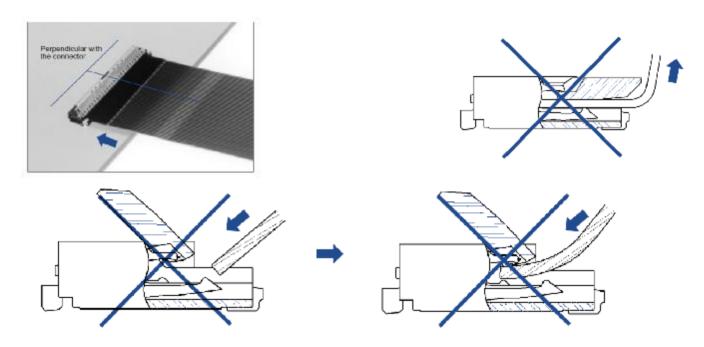
# Precaution for assemble the module with BTB connector:

Please note the position of the male and female connector position, don't assemble or assemble like the method which the following picture shows





#### Precaution for assemble the module with ZIF connector:



### **Precaution for soldering the CCM:**

	Manual soldering	Machine drag soldering	Machine press soldering
No ROHS	290°C ~350°C.	330°C ~350°C.	300°C ~330°C.
product	Time: 3-5S.	Speed: 4-8 mm/s.	Time: 3-6S. Press: 0.8~1.2Mpa
ROHS product	340°C ~370°C. Time: 3-5S.	350°C ~370°C. Speed: 4-8 mm/s.	330°C ~360°C. Time: 3-6S. Press: 0.8~1.2Mpa

- (1) If soldering flux is used, be sure to remove any remaining flux after finishing to soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended that you protect the lens surface with a cover during soldering to prevent any damage due to flux spatters.
- (2) The CCM module and board should not be detached more than three times. This maximum number is determined by the temperature and time conditions mentioned above, though there may be some variance depending on the temperature of the soldering iron.

### Other precautions

For correct using please refer to the relative criterions of electronic products.

# **Limited Warranty**

Unless agreed between TRULY and customer, TRULY will replace or repair any of its CCM modules which are found to be functionally defective when inspected in accordance with TRULY CCM acceptance standards for a period of one year from date of shipments. Cosmetic/visual defects must be returned to TRULY within 90 days of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of TRULY limited to repair and/or replacement on the terms set forth above. TRULY will not be responsible for any subsequent or consequential events.

### **Return CCM under warranty**

No warranty can be granted if the precautions stated above have been disregarded. The typical examples of violations are:

- -Holder is apart from module.
- -Holder or Connector is anamorphic.
- -Connector is turnup.
- -FPC is lacerated or discon-nexion, and so on.

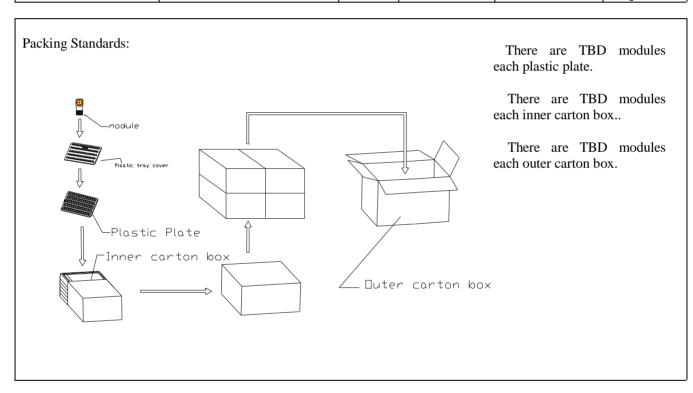
Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects. Any connectors or cable installed by the customer must be removed completely without damaging the PCB eyelet, conductors and terminals.



# **Package Specification**

# Packaging Design One

Product No.	CM5508-B500BA-E	Release date	
Product name	Compact Camera Module	Releaser	
Supplier	TRULY OPTO-ELECTRONICS LTD.	Recycle	□YES ■ NO
Quantity/ each box	TBD	Material for box	■ paper □ plastic
Outer carton box size	405mm*290mm*290mm	Box type	■ new □update
Quantity / inner box * Quantity / outer box	TBD	Weight g / pcs  Kg / outer box	BOX=TYPE TBD Record of SRF Dept. Kg(Max)



Requirements of outer carton box:

1. Weight(Max):  $0.75 \, \mathrm{Kg}$ 2. Height (Max): 0.29 M 3. Prohibition: Box made by log

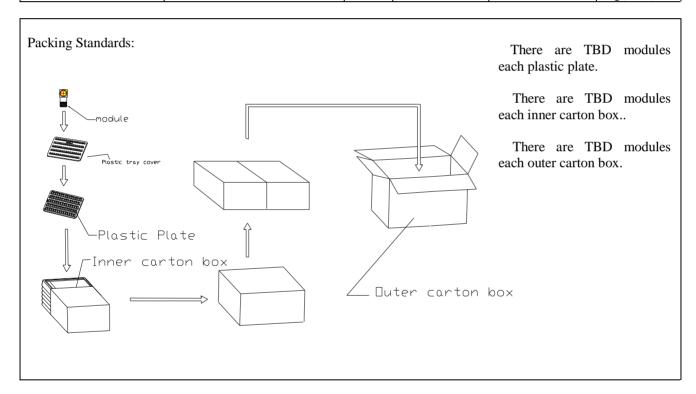
#### Material for Plastic tray

It is made of antistatic polystyrene which has no chemical pollution. Surface resistivity: 10<sup>6</sup> ohm/sq



# Packaging Design Two

Product No.	CM5508-B500BA-E	Release date	
Product name	Compact Camera Module	Releaser	
Supplier	TRULY OPTO-ELECTRONICS LTD.	Recycle	□YES ■ NO
Quantity/ each box	TBD	Material for box	■ paper □ plastic
Outer carton box size	405 mm *280 mm *170 mm	Box type	■ new □update
Quantity / inner box * Quantity / outer box	TBD	Weig g / pcs ht Kg / outer box	$ \begin{array}{c c} & BOX=TYPE & TBD \\ Record of SRF Dept. & Kg(Max) \end{array} $



Requirements of outer carton box:

4. Weight(Max):  $0.65~\mathrm{Kg}$ 5. Height (Max): 0.17 M

6. Prohibition: Box made by log

Material for Plastic tray

It is made of antistatic polystyrene which has no chemical pollution. Surface resistivity :  $10^6$  ohm/sq



#### PRIOR CONSULT MATTER

- 1. 1) For Truly standard products, we keep the right to change material, process for improving the product property without notice on our customer.
  - ②For OEM products, if any change needed which may affect the product property, we will consult with our customer in advance.
- 2. If you have special requirement about reliability condition, please let us know before you start the test on our samples.

#### **FACTORY CONTACT INFORMATION**

FACTORY NAME: TRULY OPTO-ELECTRONICS LTD.

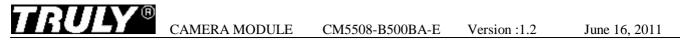
FACTORY ADDRESS: Truly Industrial Area, ShanWei City, GuangDong, China

FAX: 86-0660-3371772 **FACTORY PHONE:** 86-0660-3380061

**Appendix 1** Customer reference specification(JRD Camera Spec\_V1.3)

	Summary								
	Main Test								
Sens	Sensor type 0.1M 0.3M 1.3M 2M 3M 5M								
Para	ameter	Specified Value							
PSNR	Low Light - 20lux	>28dB	>20dB	>35dB	>35dB	>35dB	>35dB		
rom	Daylight - 600lux	>31dB	≥31dB	>40dB	>40\UB	>40dB	≥40dB		
Density range	Low Light - 20lux	>180	>180	>100	>180	>180	>160		
Density range	Daylight - 500lux	>200	>200	>200	~200 Y	>200	>200		
Gray scale		<10%	<10%	<10%	• -/10%	<10%	<10%		
SMIA TV Distortio	п	<1%	<1%	<1%	A 44%	<1%	<1%		
	Cornor worst	×75%	>75%	>75%	~75%	÷75%	>75%		
Shading	Sides worst	>75%	>75%	>75%	,	>75%	>75%		
	Horizon	s-200	>400	>85 <b>M</b>	>800	>1000	>1200		
Resolution	Vertical	>200	>400	Gen	>800	>1000	>1200		
	Slanted45	∘150	×350 •	×600	×700	> 900	×1100		
	four corners	Homogenity	Homogeaity 🔨	Homogenity	Homogenity	Homogenity	Homogenity		

			Additto	inal Test			
Sens	or type	0.1M	0.316	1.3M	2M	3M	5M
	DeltaC_mean	<10	<10	<10	<10	-:10	·:10
Color accuracy	DeltaE_mean	<13	<13	<13	<13	-:13	-:13
(Daylight)	Saturation	100-120%	100-120%	100-120%	100-120%	100-120%	100-120%
Color accuracy	DeltaC_mean	<10	<10	<10	< <u>1</u> 0	<10	<10
,	DeltaE_mean	<13	<13	<13	€13	<13	<13
(CoolWhite)	Saturation	100-120%	100~120%	100-120%	100-120%	100-120%	100-120%
Color accuracy	DeltaC_mean	<12	<12	<12	(912, /	<12	e12
(Horizon)	DeltaE_mean	<15	<15	<15	k15	<15	<15
(nonzon)	Saturation	90-120%	90~120%	90~120%	90-120%	90~120%	90~120%
Color accuracy	DeltaC_mean	<12	<12	<12	<b>y</b> ⊲12	·:12	·12
("A")	DeltaE_mean	≺15	<15	<15 <	(15	•:15	•15
( A )	Saturation	90~120%	90~120%	90~120%	90~120%	90~120%	90~120%
Color accuracy	DeltaC_mean	<12	c12	<12	<12	c12	<12
(U30)	DeltaE_mean	<15	<15	A (5/5)	<15	<15	<15
(030)	Saturation	90-120%	90-120%	90%120%	90-120%	90-120%	90-120%
Color accuracy	DeltaC_mean	<18	< 18 <u> </u>	v≈18	<1B	c18	c18
(LowLight -	DeltaE_mean	<24	<24 A	<24	<24	<24	<24
20lux)	Saturation	80-120%	80~120%	80-120%	80-120%	80~120%	80~120%
	Deylight	<0.1	<0.1	< o.1	⊲0.1	<0.1	<0.1
	Cool White	-0.1	₹ 7	<b>√</b> 01	⊲01	<0.1	•:01
AWB error	Horizon	<b>40.1</b> 5	.40.15↓°	<b>40 1</b> 5	<0.15	<0.15	<0.15
AND BILOT	А	-d0.15	<005,	<0.15	<0.15	<0.15	<0.15
	U30	≈0.15 <b>/</b>	-30.15	≈0.15	<0.15	<0.15	⊴0.15
	Low Light - 20lux	∹0.2	<0.2	<0.2	⊲0.2	<0.2	<0.2



Main Test							
Para	meter	Specified Values	Specified Values	Specified Values			
	Resolution	(Degree)H	(Degree)V	(Degree)D			
	128*96	54±5	46±5	<b>60±</b> 5			
	128*160	54±5	46±5	<b>60±</b> 5			
	320*240	54±5	46±5	<b>60±</b> 5			
	352*288	54±5	46±5	60±5			
	640*480	54±5	46±5	60±5			
View Angle	800*600	54±5	46±5	60±5			
View Aligie	1280*720	54±5	46±5	60±5			
	1280*1024	54±5	46±5	60±5			
	1600*1200	54±5	46±5	60±5			
	1920*1080	54±5	46±5	60±5			
	2048*1536	54±5	46±5	60±5			
	2560*1920	54±5	46±5	60±5			